

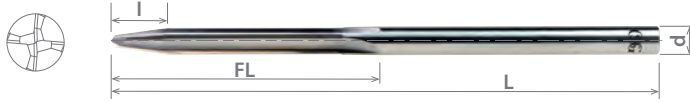


List 257

OSG CARBIDE AERO-D-REAM, Tapered Drill/Reamer

SPEED FEED 324	CARBIDE	BR	4 FLUTE	0°	SHANK h6	PACKED 1 PIECE
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Cutting Diameter Tolerance inch +0.0005 / -0



EDP Number		Diameter (D)					Flute Length	Taper Length	Overall Length	Shank Diameter
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	I (mm)	L (mm)	d (mm)
257-0980	●	-	40	-	2.489	0.09800	14.40	5.10	76.20	2.48
257-1094	●	7/64	-	-	2.779	0.10938	16.10	5.60	76.20	2.77
257-1250	●	1/8	-	-	3.175	0.12500	18.40	6.40	76.20	3.17
257-1280	●	-	-	-	3.251	0.12800	31.90	6.50	152.40	3.25
257-1285	●	-	30	-	3.264	0.12850	18.90	6.60	76.20	3.26
257-1286	●	-	-	-	3.264	0.12850	32.00	6.60	152.40	3.26
257-1299	●	-	-	-	3.299	0.12990	19.20	6.60	76.20	3.29
257-1406	●	9/64	-	-	3.571	0.14063	20.70	7.20	76.20	3.57
257-1440	●	-	27	-	3.658	0.14400	21.20	7.30	76.20	3.65
257-1562	●	5/32	-	-	3.970	0.15625	23.00	7.90	76.20	3.96
257-1570	●	-	22	-	3.988	0.15700	23.20	8.00	76.20	3.98
257-1610	●	-	20	-	4.089	0.16100	23.70	8.20	76.20	4.08
257-1616	●	-	20	-	4.089	0.16100	40.10	8.20	152.40	4.08
257-1630	●	-	-	-	4.140	0.16300	24.10	8.30	76.20	4.14
257-1719	●	11/64	-	-	4.366	0.17188	25.40	8.70	76.20	4.36
257-1870	●	-	-	-	4.750	0.18700	27.60	9.40	76.20	4.74
257-1875	●	3/16	-	-	4.763	0.18750	27.70	9.50	76.20	4.76
257-1900	●	-	-	-	4.826	0.19000	47.30	9.60	101.60	4.82
257-1906	●	-	-	-	4.826	0.19000	47.30	9.60	152.40	4.82
257-1910	●	-	11	-	4.851	0.19100	47.60	9.60	76.20	4.85
257-1916	●	-	11	-	4.851	0.19100	47.60	9.60	101.60	4.85
257-1920	●	-	-	-	4.877	0.19200	47.80	9.70	101.60	4.87
257-1930	●	-	-	-	4.902	0.19300	48.10	9.70	101.60	4.90
257-1935	●	-	10	-	4.915	0.19350	48.20	9.80	101.60	4.91
257-1940	●	-	-	-	4.928	0.19400	48.30	9.80	101.60	4.92
257-2010	●	-	7	-	5.105	0.20100	50.10	10.10	101.60	5.10
257-2031	●	13/64	-	-	5.159	0.20313	50.60	10.20	101.60	5.15
257-2040	●	-	6	-	5.182	0.20400	50.80	10.30	101.60	5.18
257-2055	●	-	5	-	5.220	0.20550	51.20	10.40	101.60	5.21
257-2180	●	-	-	-	5.537	0.21800	54.30	11.00	101.60	5.53
257-2186	●	7/32	-	-	5.558	0.21875	54.30	11.00	152.40	5.55
257-2188	●	7/32	-	-	5.558	0.21875	54.50	11.00	101.60	5.55
257-2210	●	-	2	-	5.613	0.22100	55.10	11.10	101.60	5.61
257-2280	●	-	1	-	5.791	0.22800	56.80	11.50	101.60	5.79
257-2344	●	15/64	-	-	5.954	0.23438	58.40	11.80	101.60	5.95

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Brazed shanks available on request: Threaded, Quick Change and Tri-Flat.



CONTINUED ➔

Carbon Fiber (CFRP)	Glass Fiber (GFRP)	Aramid Fiber (AFRP)	Honeycomb					Carbon/Carbon	Carbon Fiber/Aluminum Stack	Carbon Fiber/Titanium Stack	Carbon Fiber/Al/Ti/CRES Stack
			CFRP/Nomex	GFRP/Nomex	AFRP	CFRP/Al	Al/Al				
○	○		○	○		○	○				

○ Good ○ Best





CARBIDE AERO-D-REAM

Carbide Drill/Reamer for Composites

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

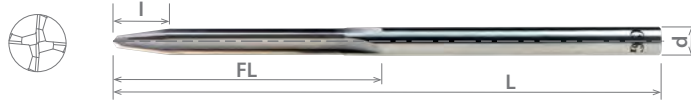
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List 257 (Continued)

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SPEED FEED 324	CARBIDE	BR	4 FLUTE	0°	SHANK h6	PACKED 1 PIECE
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Cutting Diameter Tolerance
inch
+0.0005 / -0



EDP Number		Diameter (D)					Flute Length	Taper Length	Overall Length	Shank Diameter
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	I (mm)	L (mm)	d (mm)
257-2500	●	1/4	-	-	6.350	0.25000	54.30	12.50	101.60	6.35
257-2506	●	1/4	-	-	6.350	0.25000	62.30	12.60	152.40	6.35
257-2510	●	-	-	-	6.375	0.25100	62.60	12.60	101.60	6.37
257-2516	●	-	-	-	6.375	0.25100	62.60	12.60	152.40	6.37
257-2520	●	-	-	-	6.401	0.25200	62.80	12.60	101.60	6.40
257-2530	●	-	-	-	6.426	0.25300	63.00	12.70	101.60	6.42
257-2656	●	17/64	-	-	6.746	0.26563	66.20	13.30	101.60	6.74
257-2812	●	9/32	-	-	7.145	0.28125	70.10	14.10	101.60	7.14
257-2969	●	19/64	-	-	7.541	0.29688	74.00	14.90	101.60	7.54
257-3120	●	-	-	-	7.925	0.31200	46.10	15.60	101.60	7.92
257-3125	●	5/16	-	-	7.938	0.31250	46.20	15.60	101.60	7.93
257-3135	●	-	-	-	7.963	0.31350	46.30	15.70	101.60	7.96
257-3280	●	21/64	-	-	8.334	0.32813	48.40	16.40	101.60	8.33
257-3438	●	11/32	-	-	8.733	0.34375	50.80	17.20	101.60	8.73
257-3500	●	-	-	-	8.890	0.35000	51.70	17.50	101.60	8.89
257-3594	●	23/64	-	-	9.129	0.35938	53.10	17.90	101.60	9.12
257-3750	●	3/8	-	-	9.525	0.37500	55.40	18.70	101.60	9.52
257-3756	●	3/8	-	-	9.525	0.37500	74.40	18.70	152.40	9.52
257-3906	●	25/64	-	-	9.921	0.39063	77.40	19.40	152.40	9.90
257-4066	●	13/32	-	-	10.320	0.40625	80.60	20.20	152.40	10.31
257-4376	●	7/16	-	-	11.113	0.43750	86.80	21.80	152.40	11.11
257-5006	●	1/2	-	-	12.700	0.50000	99.30	24.90	152.40	12.70

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 Note: Brazed shanks available on request: Threaded, Quick Change and Tri-Flat.



Carbon Fiber (CFRP)	Glass Fiber (GFRP)	Aramid Fiber (AFRP)	Honeycomb					Carbon/Carbon	Carbon Fiber/Aluminum Stack	Carbon Fiber/Titanium Stack	Carbon Fiber/Al/Ti/CRES Stack
			CFRP/Nomex	GFRP/Nomex	AFRP	CFRP/Al	Al/Al				
○	○		○	○		○	○				

○ Good ○ Best

